



**Task – T2357674**  
**Foundry Facility Approval – Name**  
**Change**  
**Certificate No. FDRY-T1960635-1**

Attention: Ms. Sarah Hinton, Marcegaglia Stainless Sheffield Limited, (WCN: 447289)

The documents shown in the attached list are reviewed or filed for reference in accordance with the applicable requirements of the following and the facility is considered approved to manufacture castings for hull/machinery components as outlined in the process/product approval.

1. ABS Rules for Materials and Welding, Part 2 (2023)

Please note it is the responsibility of the facility to inform ABS of any changes to the manufacturing parameters and request annual endorsement survey or renewal of approval prior to the five year expiry date.

For any clarifications, contact James Oehrle at +1-281-877-6148, [joehrle@eagle.org](mailto:joehrle@eagle.org).

Very truly yours,  
Wei-Biao (Bill) Shi  
Vice President

Electronically Signed by: Satya Meruva

Documents List

Drawing No.	Rev. No.	Title	Status
Correspondence	-	Request for Approval	Correspondence
PO 4500430974	-	Purchase Order	Filed by ABS for Reference Only
Signed Application	-	Supporting Information	Filed by ABS for Reference Only

An electronic copy of the documents appropriately stamped will be returned by FTP/e-mail.

Process/Product Approval

<b>Grade</b>	: ABS & Non-ABS: Austenitic, Duplex, Super Duplex & Precipitation Heat Treated Stainless Steels
<b>Melting Practice</b>	: Electric Arc Furnace
<b>Casting Practice</b>	: Continuous Casting
<b>Maximum Weight</b>	: Slab: 30,000 kg; Bloom: 10,000 kg; Billet 2,100 kg; Ingot: 19,600 kg
<b>Maximum Thickness / Diameter</b>	: Slab: 1575 mm x 300 mm; Bloom: 400 mm x 300 mm; Billet: 200 mm x 200 mm x 12 m; Ingot: 1773 mm x 765 mm
<b>Heat treatment facility</b>	: N/A
<b>Application Examples</b>	: Slab, Blooms, Billets, Ingots

Note: Weld repairs and PWHT, if applicable, to ABS certified castings are to be approved prior to commencing the repair.

Include: Manufacturer Approval Certificate (FDRY-T1960635-1)